

DSI Underground – Declaration of Performance

No. HBS-2025-001 R32-320

1. Product type:

Self-drilling soil and rock nails

DSI® Hollow Bar System R32-320

2. Intended use/es:

Soil and rock nails are intended to stabilise soil and rock by the installation of passive tensile elements.

3. Manufacturer:

DSI Underground Austria GmbH
Alfred-Wagner-Straße 1, 4061 Pasching / Linz, Austria

4. System of assessment and verification of constancy of performance:

1+

5. European Assessment Document:

EAD 160088-00-0102

6. European Technical Assessment:

ETA-21/0869 of 2.8.2022

7. Technical Assessment Body (TAB):

Austrian Institute of Construction Engineering
Schenkenstrasse 4, 1010 Vienna, Austria

8. Accredited certification body (NB 1379):

Technical University of Graz



9. Declared performance/s:

	Essential characteristic	Intended Use		
		Temporary Soil and Rock Nail	Permanent Soil and Rock Nail	
			Bare Soil and Rock Nail	Hot-dip galvanised Soil and Rock Nail
1	Resistance to static load of anchorages and coupler assemblies	$F_{p0.2, nom}$: 250 kN, $F_{m, nom}$: 320 kN, Slip at 65 % $F_{p0.2, nom}$ coupling: 0.9 mm, anchorage: 0.3 mm		
2	Resistance to fatigue of anchorages and coupler assemblies	$F_{p0.2, nom}$: 250 kN, $2\sigma_a$: 80 N/mm ²		
3	Load transfer to structure	$f_{cm, 0}$: 38 N/mm ² , $F_{m, nom}$: 320 kN		
4	Corrosion protection for temporary rock and soil nails	Cover of cement grout mortar ≥ 15 mm Attachment 1, Figure 1	-	
5	Corrosion protection, sacrificial corrosion allowance for permanent rock and soil nails	-	Sacrificial corrosion Attachment 1, Figure 1, Attachment 1, Table 1	-
6	Corrosion protection, sacrificial corrosion allowance for hot-dip galvanised permanent rock and soil nails	-		Sacrificial corrosion Attachment 1, Figure 1, Attachment 1, Table 2
7	Impact energy and torque	E_S : 110 Joule, M_t : 570 Nm to E_S : 160 Joule, M_t : 410 Nm		
		Hollow bar of welded steel tube		
8	Shape	Figure 2		
9	Dimensions	Diameter External: 31.1 mm, Internal: 16.5 mm		
10	Surface geometry	Rope thread, pitch 12.7 mm, average thread height 1.6 mm, f_R : 0.13		
11	Mass per metre	3.70 kg/m, deviation: - 4.5 % to + 12 %		
12	Cross sectional area	470 mm ²		
13	Strength characteristics	$F_{p0.2, nom}$: 250 kN, $F_{m, nom}$: 320 kN, $F_m/F_{p0.2}$: ≥ 1.15		
14	Elongation at maximum force	$A_{gt} \geq 5$ %		
15	Modulus of elasticity	205 000 N/mm ²		
16	Weld at flattening	No cracking at close flattening prior to rolling		
17	Weld at drift expansion	No cracking at relative expansion ≥ 110 % with 60 ° mandrel prior to rolling		
18	Resistance to fatigue	$F_{p0.2, nom}$: 250 kN, $2\sigma_a$: 190 N/mm ² , 2 000 000 cycles		
19	Bond strength	τ_{ak} : 5.1 N/mm ² , f_{cm} : 55 N/mm ²		
20	Hot-dip galvanising	-	-	≥ 85 μ m

The performance of the product identified above is in conformity with the set of declared performance/s.

Signed for and on behalf of the manufacturer by:

 **SANDVIK**
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Dipl.-Ing. Dominik Johannes Dendl

Pasching, on 15.04.2025