

Declaration of Performance

No. HBS-2026-001 R32-280

1. Product type:

Self-drilling soil and rock nails

DSI® Hollow Bar System R32-280

2. Intended use/es:

Soil and rock nails are intended to stabilise soil and rock by the installation of passive tensile elements.

3. Manufacturer:

DSI Underground Austria GmbH
Alfred-Wagner-Straße 1, 4061 Pasching / Linz, Austria

4. System of assessment and verification of constancy of performance:

1+

5. European Assessment Document:

EAD 160088-00-0102

6. European Technical Assessment:

ETA-21/0869 of 2.8.2022

7. Technical Assessment Body (TAB):

Austrian Institute of Construction Engineering
Schenkenstrasse 4, 1010 Vienna, Austria

8. Accredited certification body (NB 1379):

Technical University of Graz

9. Declared performance/s:

	Essential characteristic	Intended Use		
		Temporary Soil and Rock Nail	Permanent Soil and Rock Nail	
			Bare Soil and Rock Nail	Hot-dip galvanised Soil and Rock Nail
1	Resistance to static load of anchorages and coupler assemblies	$F_{p0.2, nom}$: 220 kN, $F_{m, nom}$: 280 kN, Slip at 65 % $F_{p0.2, nom}$ coupling: 0.9 mm, anchorage: 0.3 mm		
2	Resistance to fatigue of anchorages and coupler assemblies	$F_{p0.2, nom}$: 220 kN, $2\sigma_a$: 80 N/mm ²		
3	Load transfer to structure	$f_{cm, 0}$: 38 N/mm ² , $F_{m, nom}$: 280 kN		
4	Corrosion protection for temporary rock and soil nails	Cover of cement grout mortar \geq 15mm Attachment 1, Figure 1	-	
5	Corrosion protection, sacrificial corrosion allowance for permanent rock and soil nails	-	Sacrificial corrosion Attachment 1, Figure 1, Attachment 1, Table 1	-
6	Corrosion protection, sacrificial corrosion allowance for hot-dip galvanised permanent rock and soil nails	-		Sacrificial corrosion Attachment 1, Figure 1, Attachment 1, Table 2
7	Impact energy and torque	E_S : 90 Joule, M_t : 520 Nm to E_S : 140 Joule, M_t : 370 Nm		
Hollow bar of welded steel tube				
8	Shape	Attachment 1, Figure 2		
9	Dimensions	Diameter External: 31.1 mm, Internal: 18.5 mm		
10	Surface geometry	Rope thread, pitch 12.7 mm, average thread height 1.6 mm, f_R : 0.13		
11	Mass per metre	3.20 kg/m, deviation: - 4.5 % to + 12 %		
12	Cross sectional area	410 mm ²		
13	Strength characteristics	$F_{p0.2, nom}$: 220 kN, $F_{m, nom}$: 280 kN, $F_m/F_{p0.2}$: \geq 1.15		
14	Elongation at maximum force	$A_{gt} \geq$ 5 %		
15	Modulus of elasticity	205 000 N/mm ²		
16	Weld at flattening	No cracking at close flattening prior to rolling		
17	Weld at drift expansion	No cracking at relative expansion \geq 110 % with 60 ° mandrel prior to rolling		
18	Resistance to fatigue	$F_{p0.2, nom}$: 220 kN, $2\sigma_a$: 190 N/mm ² , 2 000 000 cycles		
19	Bond strength	τ_{ak} : 5.1 N/mm ² , f_{cm} : 55 N/mm ²		
20	Hot-dip galvanising	-	-	\geq 85 μ m

The performance of the product identified above is in conformity with the set of declared performance/s.

Signed for and on behalf of the manufacturer by:

Signed by:

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Dipl.-Ing. Dominik Johannes Dendl

Pasching, on 08.04.2026

Declaration of Performance

No. HBS-2026-001 R32-280 Attachment 1

Figure 1: Coupler, Nut

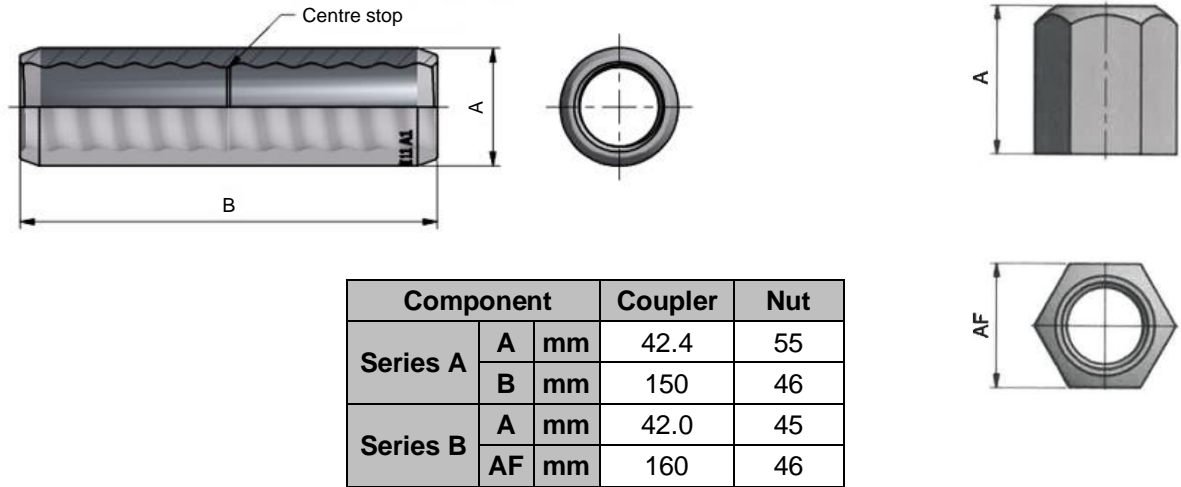


Table 1: Bare steel

Time in years	Corrosion load		
	Low	Medium	High
	Sacrificial corrosion depth in mm		
2	0	0	0.2
7	0.2	0.2	0.5
30	0.3	0.6	-
50	0.5	1.0	-

Table 2: Galvanised steel

Time in years	Corrosion load		
	Low	Medium	High
	Sacrificial corrosion depth in mm		
2	0	0	0.1
7	0	0.1	0.4
30	0.1	0.4	-
50	0.3	0.7	-

Figure 2: Hollow bar

