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Declaration of Performance

No. HBS-2026-001 R32-250

1. **Product type:**

Self-drilling soil and rock nails

DSI® Hollow Bar System R32-250

2. **Intended use/es:**

Soil and rock nails are intended to stabilise soil and rock by the installation of passive tensile elements.

3. **Manufacturer:**

DSI Underground Austria GmbH
Alfred-Wagner-Straße 1, 4061 Pasching / Linz, Austria

4. **System of assessment and verification of constancy of performance:**

1+

5. **European Assessment Document:**

EAD 160088-00-0102

6. **European Technical Assessment:**

ETA-21/0869 of 2.8.2022

7. **Technical Assessment Body (TAB):**

Austrian Institute of Construction Engineering
Schenkenstrasse 4, 1010 Vienna, Austria

8. **Accredited certification body (NB 1379):**

Technical University of Graz

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9. Declared performance/s:

	Essential characteristic	Intended Use		
		Temporary Soil and Rock Nail	Permanent Soil and Rock Nail	
			Bare Soil and Rock Nail	Hot-dip galvanised Soil and Rock Nail
1	Resistance to static load of anchorages and coupler assemblies	$F_{p0.2,\ nom}$: 190 kN, $F_{m,\ nom}$: 250 kN, Slip at 65 % $F_{p0.2,\ nom}$ coupling: 0.9 mm, anchorage: 0.3 mm		
2	Resistance to fatigue of anchorages and coupler assemblies	$F_{p0.2,\ nom}$: 190 kN, $2\sigma_a$: 80 N/mm²		
3	Load transfer to structure	$f_{cm,\ 0}$: 38 N/mm², $F_{m,\ nom}$: 250 kN		
4	Corrosion protection for temporary rock and soil nails	Cover of cement grout mortar ≥ 15mm Attachment 1, Figure 1	-	
5	Corrosion protection, sacrificial corrosion allowance for permanent rock and soil nails	-	Sacrificial corrosion Attachment 1, Figure 1, Attachment 1, Table 1	-
6	Corrosion protection, sacrificial corrosion allowance for hot-dip galvanised permanent rock and soil nails	-		Sacrificial corrosion Attachment 1, Figure 1, Attachment 1, Table 2
7	Impact energy and torque	E_S: 80 Joule, M_t: 480 Nm to E_S: 120 Joule, M_t: 340 Nm		
	Hollow bar of welded steel tube			
8	Shape	Attachment 1, Figure 2		
9	Dimensions	Diameter External: 31.1 mm, Internal: 20.0 mm		
10	Surface geometry	Rope thread, pitch 12.7 mm, average thread height 1.6 mm, f_R: 0.13		
11	Mass per metre	2.90 kg/m, deviation: – 4.5 % to + 12 %		
12	Cross sectional area	370 mm²		
13	Strength characteristics	$F_{p0.2,\ nom}$: 190 kN, $F_{m,\ nom}$: 250 kN, $F_m/F_{p0.2}$: ≥1.15		
14	Elongation at maximum force	A_{gt} ≥ 5 %		
15	Modulus of elasticity	205 000 N/mm²		
16	Weld at flattening	No cracking at close flattening prior to rolling		
17	Weld at drift expansion	No cracking at relative expansion ≥ 110 % with 60 ° mandrel prior to rolling		
18	Resistance to fatigue	$F_{p0.2,\ nom}$: 190 kN, $2\sigma_a$: 190 N/mm², 2 000 000 cycles		
19	Bond strength	τ_{ak}: 5.1 N/mm², f_{cm}: 55 N/mm²		
20	Hot-dip galvanising	-	-	≥ 85 µm

The performance of the product identified above is in conformity with the set of declared performance/s.

Signed for and on behalf of the manufacturer by:

Signed by:
Dominik Dendl
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Dipl.-Ing. Dominik Johannes Dendl

Pasching, on 08.04.2026

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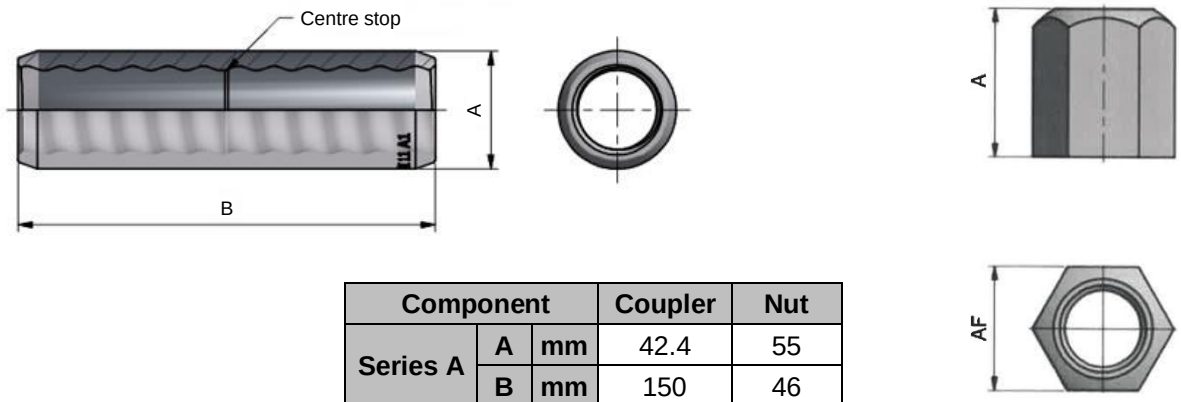
No. HBS-2026-001 R32-250 Attachment 1

Figure 1: Coupler, Nut



Component			Coupler	Nut
Series A	A	mm	42.4	55
	B	mm	150	46
Series B	A	mm	42.0	45
	AF	mm	160	46

Table 1: Bare steel

Time in years	Corrosion load		
	Low	Medium	High
	Sacrificial corrosion depth in mm		
2	0	0	0.2
7	0.2	0.2	0.5
30	0.3	0.6	-
50	0.5	1.0	-

Table 2: Galvanised steel

Time in years	Corrosion load		
	Low	Medium	High
	Sacrificial corrosion depth in mm		
2	0	0	0.1
7	0	0.1	0.4
30	0.1	0.4	-
50	0.3	0.7	-

Figure 2: Hollow bar